

652 Series

ULTRA HIGH BOND ACRYLIC TRANSFER TAPES

This patented structural grade **unsupported acrylic adhesive transfer** system with RED polyethylene release liner has been skillfully engineered to provide a strong, moisture-proof bond between various substrates. Bonds permanently to most clean, dry, oil-free, non-porous surfaces, including glass, aluminum, stainless steel, painted metal, and many others. Used in window glazing/seaming, for auto and truck trim attachment; in aviation, marine, electronics, furniture, signage & appliance industries. **COLOR: CLEAR** (NOTE: As with similar products, tape will yellow when exposed to UV, but performance is not affected)

Available in the following thicknesses:	65210	10 mils
	65220	20 mils
	65230	30 mils
	65240	40 mils
	65260	60 mils

Features:

- High bond strength
- Excellent U.V., solvent, & moisture resistance
- Flexible, moldable, compressible
- Maintains bond at sub-zero temperature

Applications:

- Window glazing/seaming for standard and high impact resistant glass (i.e. hurricane glass, bulletproof glass)
- Attachment of dissimilar surfaces
- Replacement of mechanical fasteners, rivets, bolts, screws, cement/glue
- Bonding of name plates & decorative trim; vertical/horizontal blind fastening
- Bonding/seaming of metal in electrical panels, HVAC units

Physical Properties:

Specific Gravity	1.04	Installation Temperature Range	50°F to 100°F
Tensile Strength	150 psi	Constant Temperature Range	-30°F to 200°F
Elongation	1000%	*Short/Intermittent Range	up to 300°F
90° Peel Strength	160 oz/in.		
Cleavage Strength	20 psi		
Dynamic Strength	60 psi		
Static Shear 72°F	1000 g/inch ²		
Static Shear 158°F	500 g/inch ²		
Static Shear 200°F	500 g/inch ²		

NOTE: The physical properties listed above are typical test results obtained from a series of laboratory tests and should not be used for the purpose of writing specifications. Before using this product, user shall determine the suitability of the product for his/her use; and user assumes all risks and liabilities in connection therewith. All test procedures used are in accordance with ASTM and PSTC methods

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